



Dart Aerospace Ltd.
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647.7335

Job Sheet 210853



Part No: 647.7335

Job Qty: 1 pcs

Part Name: EC135 T2/P2 Lower Cutter Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/24/20

Job Tracking No:

Due Date: 7/10/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG 647.7300 REV.F IPP REV:A 2020.04.01 NEW ISSUE DD VERF:RQ IPP REV:B 2020.06.19 ASPER
DWG REV.F DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		7/10/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22	DAS	
							Packaging 1 - 23	84	
							Packaging 1 - 24	9-89	
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S285436



Part: 647.7335

Job No: 210853

Serial No/Batch: S285436

Revision: REV.F

Inspector:

Exp Date:

Instructions:

Date: 06/29/20

PKG 3-25

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
120	QC 4	1 pcs	7/10/20	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
					QC 4 - 78
					QC 4 - 84
					QC 4 - 80
					QC 4 - 85
130	Packaging 3-1 - Stock - B4B	1 pcs	7/10/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
135	DC - 1 - B4B	1 pcs	7/10/20	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B

DAS
72
9-89

DAS
72
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77
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140 QC 21 - FG

1 pcs

7/10/20

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - FG - 9

QC 21 - FG - 77 JUN 30 2020

DAS

77

9-86

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 647.7335

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7335

140 - (QC21- Final Inspection - Work Order Release)

016371

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5248655
601.3902	Eye Bolt	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5248571
AN44-5A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5216870 370
MS21042L5	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5222683
NAS1149F0532P	Washer (AN960-516L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	518057-1
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5248659
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	52611601
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5228561
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5256631
647.7501	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5267991
647.7702	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5258859
93635A212	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5133297
AN3-11A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5228829
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5237720
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5251071
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5239635
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5259890
MS21042L3	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5267786
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5278891
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5283890
NAS1149C0432R	Washer (AN960C416L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5256376
NAS1149F0332P	Washer (AN960-10L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5247891
NAS1149FN832P	Washer (AN960-8)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5248080

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	20	0
	600.0991	1	22	0
	600.1012	1	19	0
	601.2045	1	21	0
	601.3902	2	32	0
	647.0112	2	114	0
	647.7501	1	13	0
	647.7702	2	36	0
	93635A212	4	69	0
	AN3-11A	2	122	0
	AN316C4R	2	71	0
	AN44-5A	2	27	0
	AN4C7A	2	186	0
	AN665-34R	2	78	0
	MS21042L08	2	732	0
	MS21042L3	2	870	0
	MS21042L4	2	2,140	0
	MS21042L5	2	356	0
	MS27039-08-13	2	167	0
	NAS1149C0432R	8	1,200	0
	NAS1149F0332P	4	1,599	0
	NAS1149F0532P	2	1,419	0
	NAS1149FN832P	4	1,760	0

Part Specifications
Specifications could not be found.

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